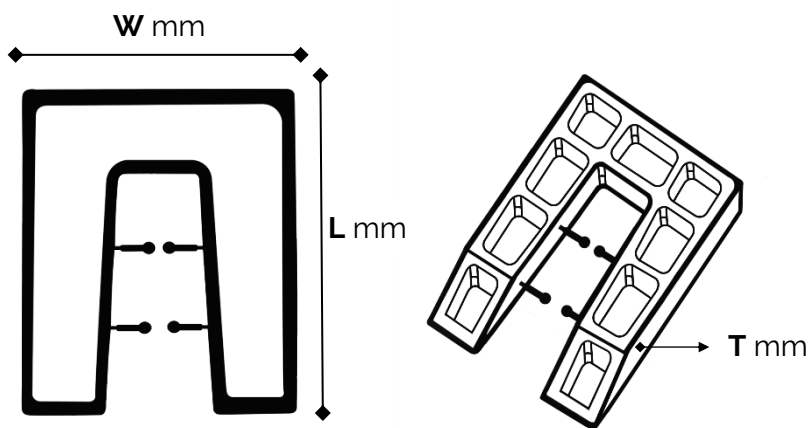


Frame Packer D

Colour	T mm	W mm	L mm
Yellow	1	35	45
Grey	1.5	35	45
Green	2	35	45
Blue	3	35	45
Red	4	35	45
Brown	5	35	45
Black	6	35	45
White	8	35	45
Grey	10	35	45
Yellow	15	35	45



**Not to scale, all dimensions nominal*

Processing:

The below data has been taken from our raw material data sheet.

Injection Moulding

Control Property:	ISO Method	Units	Values
Melt Flow Rate (230°C/2.16 kg)	1133	g/10 min	12

Typical Properties ^a :	ISO Method	Units	Values
Density	1183-1	g/cm ³	0.903
Flexural Modulus - 1% secant	178	MPa	1050
Tensile Strength at Yield	527-1	MPa	24
Tensile Elongation at Yield	527-1	%	6
Shore Hardness (D Scale)	868	-	70
Notched Izod Impact Strength at 23°C	180	kJ/m ²	40
Notched Izod Impact Strength at -20°C	180	kJ/m ²	6
Deflection Temperature under Load at 0.455 MPa	75-1/75-2	°C	88
Vicat Softening Temperature at 10N	306	°C	145

a) Injection molded specification according to ISO 294.